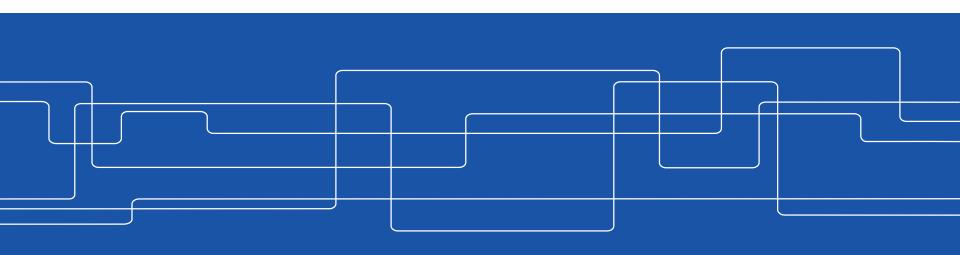


Ergonomics – risk assessment of hand intensive repetitive work

Mikael Forsman

Professor, Division of Ergonomics, KTH Royal Institute of Technology





Introduction

Work-related musculoskeletal disorders and sick-leave are still frequent.

Musculoskeletal disorders constitute 40% of global compensation costs of occupational and work-related injuries and diseases.

Work-related musculoskeletal disorders are the most frequent occupational diseases In the European Union.

Work postures, work movements, physical loads, repetitive tasks and psychosocial conditions are risk factors.



Hand intensive work

New provisions from the Swedish Work Environment Authority, states that all employees with hand intensive tasks should be offered medical controls.

- Rapid sustained wrist movements against the outer positions of the joint in combination with force
- However, this does not apply if an in-depth assessment shows that the work does not provide an increased risk of strain problems in the neck, shoulder, arm or hand.



Interventions

The basic intervention phases are:

- problem identification risk assessment
- idea and solution development
- implementation



What may happen if non-reliable methods are used for risk assessments?

- Risks may be unidentified
- Non-risks may be seen as risks
- Risks of different work moments may be erroneously ranked
- Intervention evaluations may be wrong

Technical methods

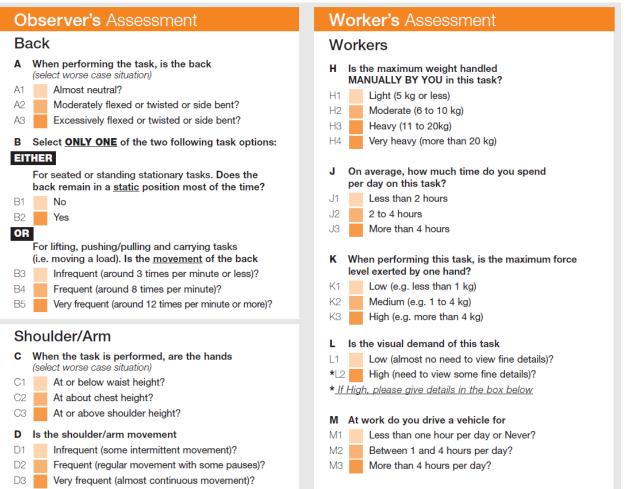




Observational methods

HAL, RULA, QEC, STRAIN INDEX, KIM, ...

Observation Method Example - Quick Exposure Check (QEC)



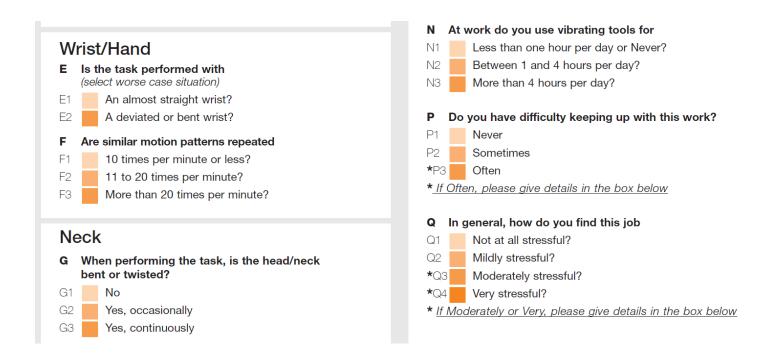


Observation Method Example - Quick Exposure Check (QEC)



Observer's Assessment

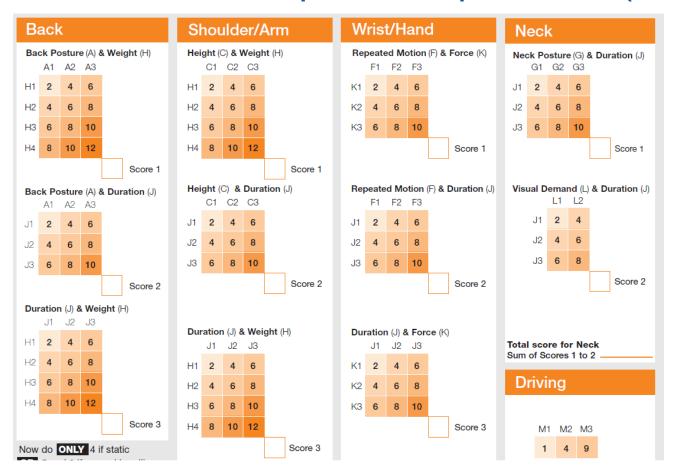
Worker's Assessment







Observation Method Example - Quick Exposure Check (QEC)



Back	Shoulder/Arm	Wrist/Hand	Neck
Back Posture (A) & Weight (H)	Height (C) & Weight (H)	Repeated Motion (F) & Force (K)	Neck Posture (G) & Duration (J)
A1 A2 A3	C1 C2 C3	F1 F2 F3	G1 G2 G3
H1 2 4 6	H1 2 4 6	K1 2 4 6	J1 2 4 6
H2 4 6 8	H2 4 6 8	K2 4 6 8	J2 4 6 8
H3 6 8 10	H3 6 8 10	K3 6 8 10	J3 6 8 10
H4 8 10 12	H4 8 10 12	Score 1	Score 1
Score 1	Score 1		
Back Posture (A) & Duration (J) A1 A2 A3	Height (C) & Duration (J) C1 C2 C3	Repeated Motion (F) & Duration (J) F1 F2 F3	Visual Demand (L) & Duration (J) L1 L2
	J1 2 4 6	J1 2 4 6	J1 2 4
	J2 4 6 8	J2 4 6 8	J2 4 6
	J3 6 8 10	J3 6 8 10	J3 6 8
J3 6 8 10	Score 2	Score 2	Score 2
Score 2	Score 2	Score 2	00001
Duration (J) & Weight (H) J1 J2 J3			
H1 2 4 6	Duration (J) & Weight (H)	Duration (J) & Force (K)	Total score for Neck
H2 4 6 8	J1 J2 J3 H1 2 4 6	J1 J2 J3	Sum of Scores 1 to 2
H3 6 8 10		K1 2 4 6 K2 4 6 8	Driving
H4 8 10 12	H2 4 6 8 H3 6 8 10		Driving
Score 3	H4 8 10 12	K3 6 8 10	
		Score 3	M1 M2 M3
Now do ONLY 4 if static OR 5 and 6 if manual handling	Score 3		1 4 9
Static Posture (E) & Duration (J)	Frequency (D) & Weight (H)	Wrist Posture (E) & Force (K)	Total for Driving
B1 B2	D1 D2 D3	E1 E2	Milandian
J1 2 4	H1 2 4 6	K1 2 4	Vibration
J2 4 6	H2 4 6 8	K2 4 6	
J3 6 8	H3 6 8 10	K3 6 8	N1 N2 N3
Score 4	H4 8 10 12	Score 4	1 4 9
Frequency (E) & Weight (H)	Score 4		
B3 B4 B5	Frequency (D) & Duration (J)	Wrist Posture (E) & Duration (J)	Total for Vibration
H1 2 4 6	D1 D2 D3	Wrist Posture (E) & Duration (J) E1 E2	Work pace
H2 4 6 8	J1 2 4 6	J1 2 4	
H3 6 8 10	J2 4 6 8	J2 4 6	P1 P2 P3
H4 8 10 12	J3 6 8 10	J3 6 8	1 4 9
Score 5	Score 5	Score 5	
Frequency (B) & Duration (J) B3 B4 B5			Total for Work pace
J1 2 4 6			The same page
J2 4 6 8			Stress
J3 6 8 10			
Score 6			Q1 Q2 Q3 Q4
			1 4 9 16
Total score for Back Sum of scores 1 to 4 OR	Total score for Shoulder/Arm Sum of Scores 1 to 5	Total score for Wrist/Hand Sum of Scores 1 to 5	
Scores 1 to 3 plus 5 and 6			Total for Stress



Observational methods

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journal homepage: http://www.elsevier.com/locate/apergo





The RAMP package for MSD risk management in manual handling – A freely accessible tool, with website and training courses

Linda M. Rose a,*, Jörgen Eklund a,d, Lena Nord Nilsson a,b, Linda Barman c, Carl M. Lind a,d

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^b Scania CV AB, Department of Safety and Health, Södertälje, Sweden

c KTH Royal Institute of Technology, School of Industrial Engineering and Management, Department of Learning in Engineering Sciences, Sweden

d Karolinska Institutet, Institute of Environmental Medicine, Unit of Occupational Medicine, Stockholm, Sweden



The RAMP package for MSD risk management in manual handling – A freely accessible tool, with website and training courses

Linda M. Rose a, , Jörgen Eklund d, Lena Nord Nilsson b, Linda Barman , Carl M. Lind d,

ABSTRACT

In this paper the RAMP Package is presented with the objective to facilitate the application of the RAMP tool to systematically manage MSD risks. The package consists of the RAMP tool (Risk Assessment and Management tool for manual handling Proactively), the RAMP website, and free, globally available online, training courses (MOOCs). An Action module used for managing identified MSD risks is introduced. The tool, encompassing a wide range of risks, is applicable to the whole risk management process. Furthermore, RAMP is openly available for download, and free to use. The RAMP tool and training materials were developed using a participative iterative methodology including researchers and practitioners. RAMP was downloaded in 86 countries in the first 26 months since its' launch and over 2400 learners from high-, middle- and low-income countries have joined the MOOCs. The RAMP Package meets organisations' needs for an accessible, comprehensive risk assessment and management tool.

KTH VETENSKAP

Observational methods

The RAMP tool

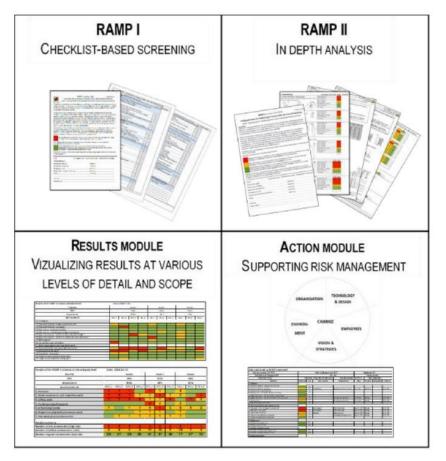


Fig. 1. Illustration of the RAMP tool structure with its four modules: RAMP I, RAMP II, the Results module and, the Action module.



Observation methods

Takala and co-workers, 2010, evaluated 30 observational methods, and found a need for further reliability testings.



Observation Reliability Project

12 experienced ergonomists were given:

10 video-recorded (2-5 minutes) work tasks

- supermarket work
- meat cutting and packing
- engine assembly
- cleaning
- post sorting
- hairdressing.

Data of:

the work task length, pause- and rests-schedules, weights of handled goods, and the employees' ratings of discomfort, work demands and control, were given for each task.

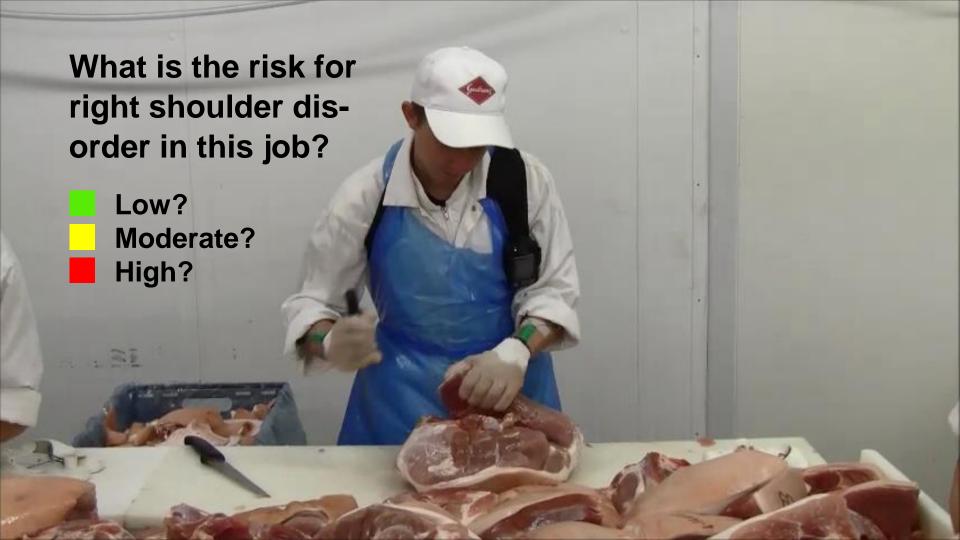
The assessments were repeated after about 2 months.



Observation Reliability Project

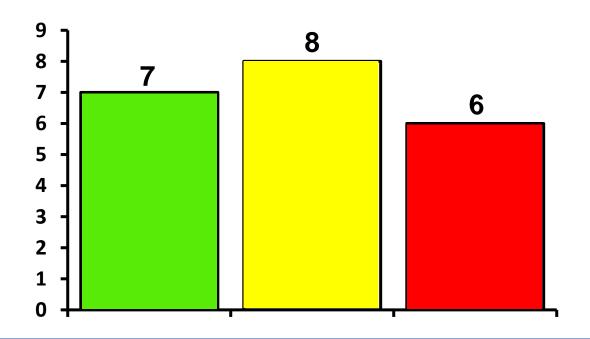
The ergonomists were trained in, and used, 6 observation methods.

- 0. They also did an own experience no method
- 1. Occupational Repetitive Actions checklist (OCRA)
- 2. Quick Exposure Checklist (QEC)
- 3. Strain Index (SI)
- 4. Assessment of Repetitive Tasks (ART)
- 5. Hand Arm Risk-assessment Method (HARM)
- 6. Repetitive work model by the Swedish Work Environment Authority





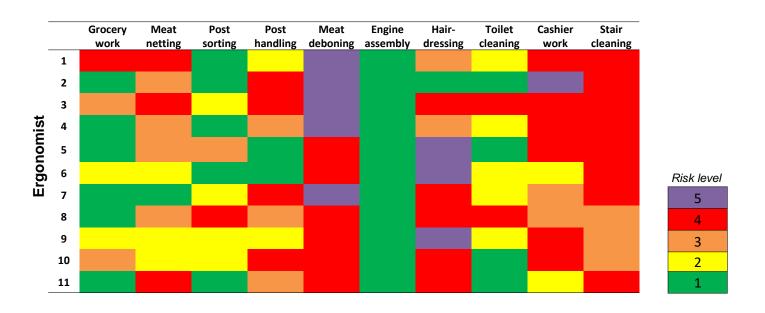
Number of ergonomist per category



	Neck	Left shoulder	Left elbow	Left wrist	Right shoulder	Right elbow	Right wris	t Low back	Total risk	
High risk Moderate risk Low risk		ceries to shelve	es							
High risk Moderate risk Low risk	Put nets aro	und roasts						_		
High risk Moderate risk Low risk		boxes in cont	ainers		_		-		-	20 Ratings
High risk Moderate risk Low risk		letters into bo	oxes	_					-	
High risk Moderate risk Low risk	Debone mea	at .	-							
High risk Moderate risk Low risk	Engine asser	mbly						2		
High risk Moderate risk Low risk	Hair cutting		_				-	<u>. </u>	-	
	Toilet cleani	ng	_			-			_	
		et cashier work		-	_	-	-			
	Cleaning sta	irs		-						

OCRA over-all risk level

Proportional agreement between ergonomists (39%) Linearly weighted kappa = 0.41



Rhén IM, Forsman M. 2020. Inter- and intra-rater reliability of the OCRA checklist method in video-recorded manual work tasks. Appl Ergon. 84:103025.

Results

Reliability

Linearly Weighted Kappa

Landis & Koch (1977):

< 0.20	– poor
0.21 - 0.40	– fair
0.41 - 0.60	moderate
0.61 - 0.80	substantial
0.81 - 1.00	 almost perfect

Method	Risk level for	Inter-rater	
QEC	Total (with 4 levels)	0.55	
	Total (with 3 levels)	0.41	
HARM	Total	0.65	
SI	Left Hand	0.39	
	Right Hand	0.48	
	The Highest Risk Hand	0.47	
OCRA	Total	0.37	
SWEA	Tot Risk Posture and Movements	0.21	
	Sitting / Standing	1.00	
	Neck	0.22	
	Back	0.16	
	Arm/Shoulder	0.21	
	Leg	0.05	
Own assessme	nt Neck	0.27	
	Right Shoulder	0.18	
	Left Shoulder	0.32	
	Left Arm/elbow	0.12	
	Right Arm/elbow	0.15	
	Right Hand/wrist	0.16	
	Left Hand/wrist	0.18	
	Lower Back	0.26	
	Total Risk	0.31	



HARM Reliability

Postures

Neck-shoulder

Time in demanding postures:

green yellow red

0-10 10-50 >50% than in the s

The head is tilted further forward than in the first photograph OR tilted further back than in the second

The head is tilted further to the side than in the first photograph OR the head is turned, as in the second photograph

The head is tilted forward and turned at the same time





Shoulders raised (high)



The head is tilted backward and turned at the same time



Head/chin are pushed (far) forward



The forearm arm is unsupported and the upper arm is further forward OR further sideways of the trunk than in the photographs, OR behind the trunk







Inter-rater Reliability

Repetition, Movements and Postures

Method	Κw	low	high		
HARM	0.14 - 0.3	Hand/arm posture	Force duration/repetition Force repetition Repetition		
SI	0.04 - 0.40	Hand posture			
OCRA	0.03 - 0.53	Elbow posture			
SWEA	0.05-0.22	Leg posture/movements	Neck posture/movements		
Own assessmen	t 0.12 - 0.27	Left elbow	Neck		

Landis & Koch (1977):

HARM Reliability Postures Arm-wrist

Time in demanding postures:

green yellow red

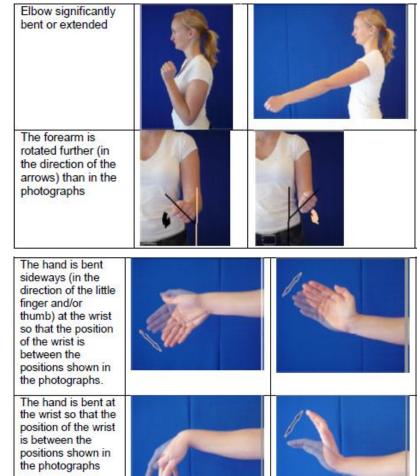
0-10 10-50 >50%

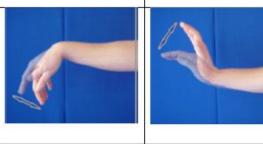
Inter-rater $K_{_{YV}} = 0.14$

Intra-rater $K_{_{VV}} = 0.25$

Landis & Koch (1977):

< 0.20 - poor 0.21 - 0.40fair 0.41 - 0.60 moderate 0.61 - 0.80- substantial 0.81 - 1.00almost perfect







Technical methods









Contents lists available at ScienceDirect

Applied Ergonomics

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Validity of a small low-cost triaxial accelerometer with integrated logger for uncomplicated measurements of postures and movements of head, upper back and upper arms



Camilla Dahlqvist a, b, *, Gert-Åke Hansson b, Mikael Forsman c

a Occupational and Environmental Medicine, University and Regional Laboratories Region Scania, Lund, Sweden

^b Division of Occupational and Environmental Medicine, Lund University, Lund, Sweden

^c Institute of Environmental Medicine, Karolinska Institutet, Stockholm, Sweden



Validation

Camilla Dahlqvist Lund











Manual...

Tejpa på inklinometrarna med dubbelsidig toupé-tejp och eventuell gärna med extratejp över inklinometern på respektive kroppsdel (enligt figurer), med etiketten synlig.

Huvud: På pannan, horisontell med kontakten mot högra örat. Ett "huvudband" kan användas (Björn Borg) för att dölja och hålla mätaren på plats.

Rygg: Mellan skulderbladen, nära ryggraden med kontakten uppåt.

Armar: Just nedanför armlyftarmuskelns (M. Deltoideus) fäste med kontakten uppåt. Här kan en avklippt strumpa eller en elastisk binda fungera för att hålla mätaren på plats.





Mätning och inledande referenspositioner

Huvud, rygg:

Be personen att stå och titta rakt fram i ögenhöjd. Starta inklinometrarna, först huvud, sen rygg, med en magnet genom att mycket kort hålla ("doppa") magneten nära inklinometerns kontakt (startad inklinometer blinkar till och fortsätter sedan blinka snabbt gult och mer glest rött). Håll referens-positionen i 5 sekunder efter att sista (rygg-) inklinometern startats, och avsluta med en framåtbugning.

There is also a simple Excel application





4	А	В	С	D	Е	F	G	
1								
2	Tider för refe	nsposition (s)						
3	Start Slut							
4	4	6						
5								
6	Tider för arbet	te 1 (tt:mm:ss)		Analysera Vinklar				
7	Start	Slut						
8	00:00:05	00:03:00						
9								
10	Tider för arbet	te 2 (tt:mm:ss)						
11	Start	Slut						
12	00:02:35	00:02:45						
13								





Foto: Sofia Lindroth

Ny mätmetod ska minska skador



TEMA ARBETSMILJÖ. Att städa är ofta belastande för kroppen och många städare får förslitningsskador. Men det är svårt att bedöma riskerna eftersom det finns lite forskning som visar hur påfrestande jobbet är. Professor Mikael Forsman vill ändra på det med en ny mätmetod.

Mätningar av belastande arm-, rygg- och nackvinklar har gjorts på liknande sätt sedan 1980-talet, men aldrig tidigare har det varit så enkelt. - Vi har tagit fram den här metoden framför allt till företagshälsovården, fram

till nu har det bara varit forskare som haft tid, möjlighet och kanske även råd att mäta vinklar och belastning, säger Mikael Forsman, ergonom och professor på Centrum för arbets- och miljömedicin på Karolinska Institutet. Han har tilldelats över 2,2 miljoner kronor från Afa försäkring för att testa en

ny mätstrategi av belastningsnivån för olika yrkesgrupper, i det här fallet

Vill du på ett enkelt sätt få koll på vad som händer? Prenumerera på Fastighetsfolkets nyhetsbrev så får du del av våra senaste artiklar

E-postadress

Prenumerera

SKRIV EN INSÄNDARE

Är arbetsmiljön dålig på din arbetsplats? Får du inte rätt lön? Är du utsatt för mobbing? Vill du fråga förbundsledningen om något?



Brukar du få en julklapp från arbetsgivaren?

- O Ja, vi får en julklapp varje
- O Ja, vi får julklappar och blir också biudna på julbord eller iulfika
- O Nej, vi får aldrig julklappar men blir bjudna på julbord eller fika
- O Nej, vi får aldrig julklappar ach blir into biudna på julbard



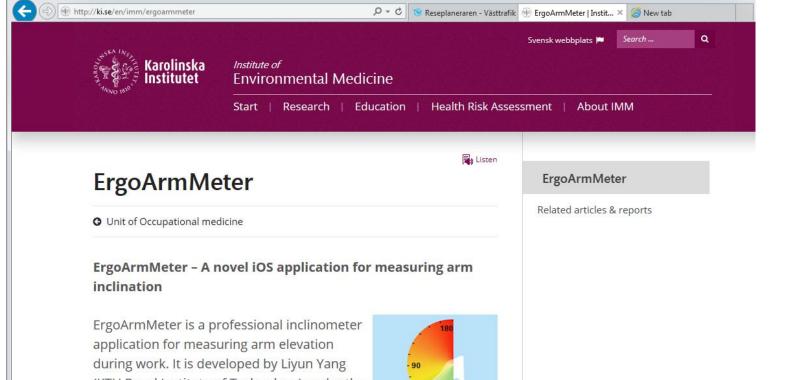




tjugoen fackliga tidningar samlade på ett ställe

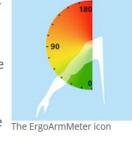
> Annonsera och nå din målgrupp i Fastighetsfolket!





(KTH Royal Institute of Technology) under the supervison of Mikael Forsman (Karolinska Institutet). This project is a collaboration between Institute of Environmental Medicine

at Karolinska Institutet (KI) and School of



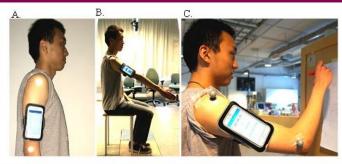




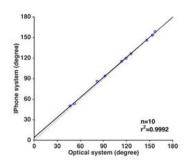
It is shown by research that work with elevated arm may lead to shoulder/neck disorders. Ergonomists have been using inclinometers to measure arm elevation, which

Technology and Health at KTH Royal Institute of Technology (KTH).

Start | Research | Education | Health Risk Assessment | About IMM



The validation experiment in the optical motion lab. A: Placement of two reflective markers and the iPhone with armband on right arm. B: Arm flexion posture. C: Painting on a straight board.



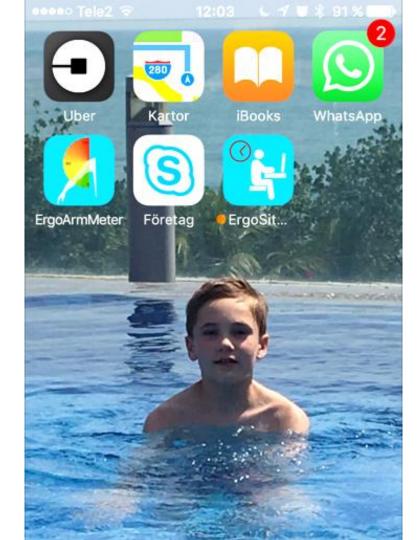
Upper arm inclination measurement during arm flexion. From the static experiment (B in the previous figure).

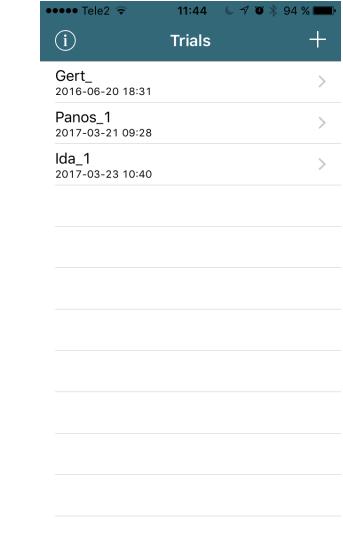
The validation experiments showed a high level of agreement between the two systems. In the static experiment (B, in the experiment-figure), the mean absolute difference between the optical system's angles and those of the app was 1.5°.

ErgoArmMeter

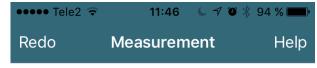
Related articles & reports











Angle:

12°

Calibrate

Time period:

00:00:00

Start

Stop



Angle:

Calibration is done.

Calibrate

Time period:

00:00:00

Start



Liyun Yang, doktorand i ergonomi, har utvecklat en app som mäter belastning och armvinklar.



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Exposure—response relationships for work-related neck and shoulder musculoskeletal disorders — Analyses of pooled uniform data sets



Catarina Nordander*, Gert-Åke Hansson, Kerstina Ohlsson, Inger Arvidsson, Istvan Balogh, Ulf Strömberg, Ralf Rittner, Staffan Skerfving

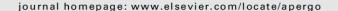
Division of Occupational and Environmental Medicine, Department of Laboratory Medicine, Lund University, SE-221 85 Lund, Sweden

Applied Ergonomics 44 (2013) 241-253



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Exposure—response relationships in work-related musculoskeletal disorders in elbows and hands — A synthesis of group-level data on exposure and response obtained using uniform methods of data collection

Catarina Nordander*, Kerstina Ohlsson, Ingrid Åkesson, Inger Arvidsson, Istvan Balogh, Gert-Åke Hansson, Ulf Strömberg, Ralf Rittner, Staffan Skerfving

Exposure—response relationships for work-related neck and shoulder musculoskeletal disorders — Analyses of pooled uniform data sets



Catarina Nordander*, Gert-Åke Hansson, Kerstina Ohlsson, Inger Arvidsson, Istvan Balogh, Ulf Strömberg, Ralf Rittner, Staffan Skerfving

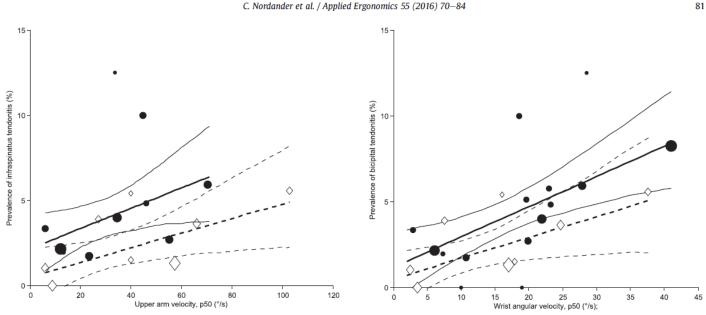


Fig. 1. Association between the prevalence of right-side infraspinatus tendonitis and right upper arm velocity (50th percentile) in 10 groups of female workers (N = 1044; filled circles) and 8 groups of male workers (N = 753; open diamonds). The size of the symbol corresponds to the number of workers in each of the occupational groups. Regression lines (solid for females, dotted for males) are shown together with 95% confidence intervals (by bootstrapping). The fits to the data gave the equations y = 2.14 + 0.06x for women and y = 0.45 + 0.04x for men, i.e. slopes of 0.06 and 0.04, respectively.

Fig. 3. Association between the prevalence of right-side bicipital tendonitis and angular velocity of the right wrist [50th percentile (p50)] in 15 groups of female workers (N = 1483; filled circles) and 8 groups of male workers (N = 753; open diamonds). The size of the symbol corresponds to the number of workers in each occupational group. The fits to the data gave the equations y = 1.2 + 0.2x for women and y = 0.3 + 0.1x for men, i.e. slopes of 0.2 and 0.1, respectively.

RESEARCH ARTICLE

Open Access

Work-related neck and upper limb disorders – quantitative exposure–response relationships adjusted for personal characteristics and psychosocial conditions



Istvan Balogh, Inger Arvidsson, Jonas Björk, Gert-Åke Hansson, Kerstina Ohlsson, Staffan Skerfving and Catarina Nordander *

Results: Associations were found between head velocity, trapezius activity, upper arm velocity, forearm extensor activity and wrist posture and velocity, and most neck/shoulder and elbow/hand complaints and diagnoses. Adjustment for age, other individual characteristics and psychosocial work conditions had only a limited effect on these associations. For example, the attributable fraction for tension neck syndrome among female workers with the highest quintile of trapezius activity was 58%, for carpal tunnel syndrome versus wrist velocity it was 92% in men in the highest exposure quintile.

Conclusions: Based on the findings, we propose threshold limit values for upper arm and wrist velocity.

Åtgärdsnivåer mot belastningsskada

Inger Arvidsson Ergonom, Dr Med Vet

Camilla Dahlqvist Biomedicinsk analytiker, doktorand

> Henrik Enquist Civilingenjör, Tekn Dr

Catarina Nordander Överläkare, docent

Arbets- och miljömedicin Syd



2017-11-13













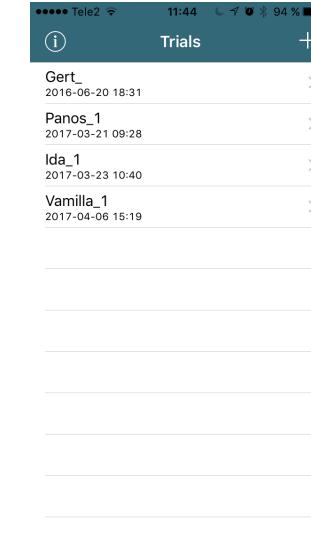
Action levels for prevention of work related musculoskeletal disorders

	Action level
Median load ^a	
Movement velocity	
Upper arm	60 °/s
Wrist b	20 °/s
Posture	
Head flexion (forward)	25°
Elevated arm ^{cd}	30°
Muscle activity	
Forearm extensor muscles	10 % of max
Peak load a	
Postures	
Head extension (backward)	10°
Head flexion	50°
Elevated arm ^c	60°
Muscle activity	
Forearm extensor muscle	30 % of max
Time for recovery *	
Shoulder muscle (m Trapezius)	5 % of time
Forearm extensor muscles	5 % of time

^{*} High risk of disorders at higher exposure
b if the work also is force-demanding, the action level is 15 */second

e Elevation in relation to the vertical line

^d Applies if the arms are not supported (e.g. at a table surface)
* High risk of disorders at lower time for recovery.





Trial Duration: 00h 02m 22s

Flavation angle percentile (94

Elevation angle percentile (%tile):

50th: 65.6° [30°] 90th: 111.3° [60°]

Elevation angle time percent:

> 30°: 77.9% [50%] > 60°: 53.7% [10%]

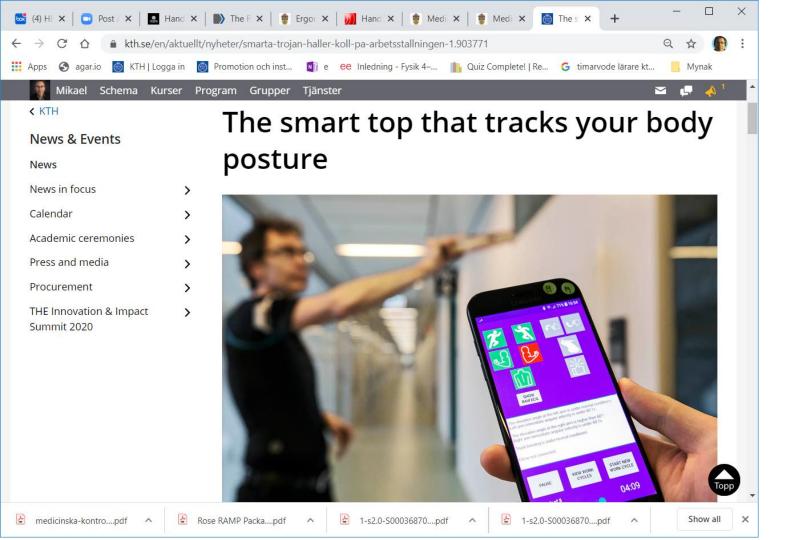
> 90°: 28.3% [- Generalized angular velocity %tile:

50th: 39.6°/s [60 °/s]

90th: 162.4°/s [-]

The red values in brackets are recommended limits for an 8-h work day, which are based on a report

for an 8-h work day, which are based on a report from Hansson et al., 2016 (in Swedish). The recommendations apply for unsupported arms.













Hand intensive work





MIKAEL FORSMAN June 2, 2020 5



Hand intensive work

Experiment in uMove lab

12 subjects

Jenny Wingqvist Josephine Lantz Thesis Work

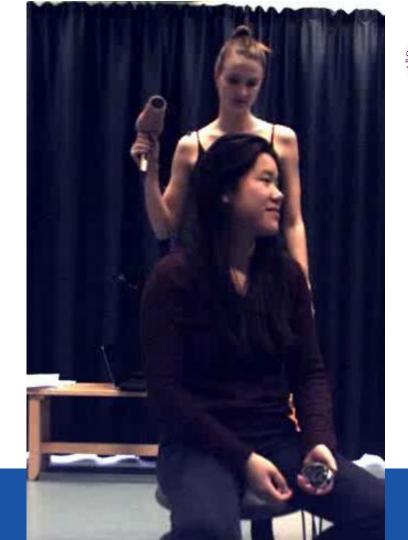




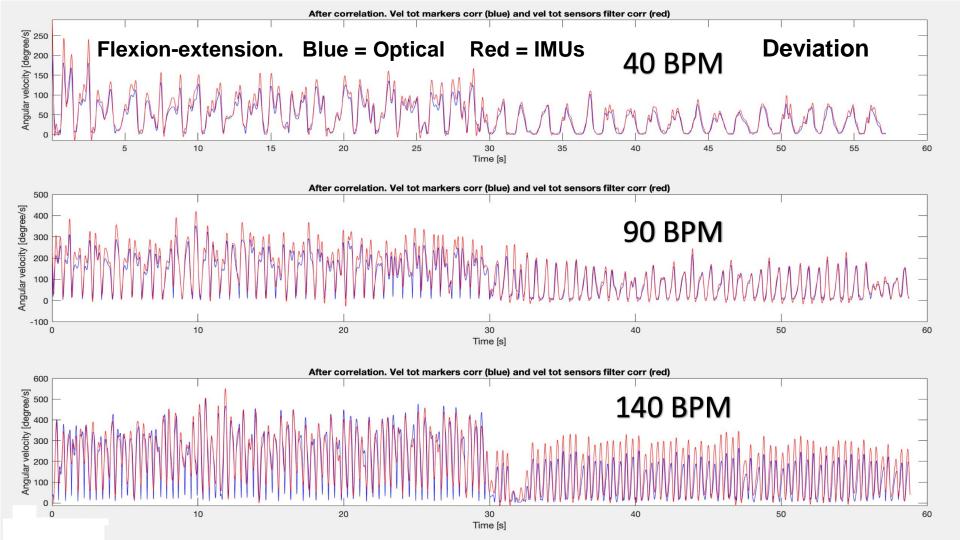


uMove - lab

Hairblowing



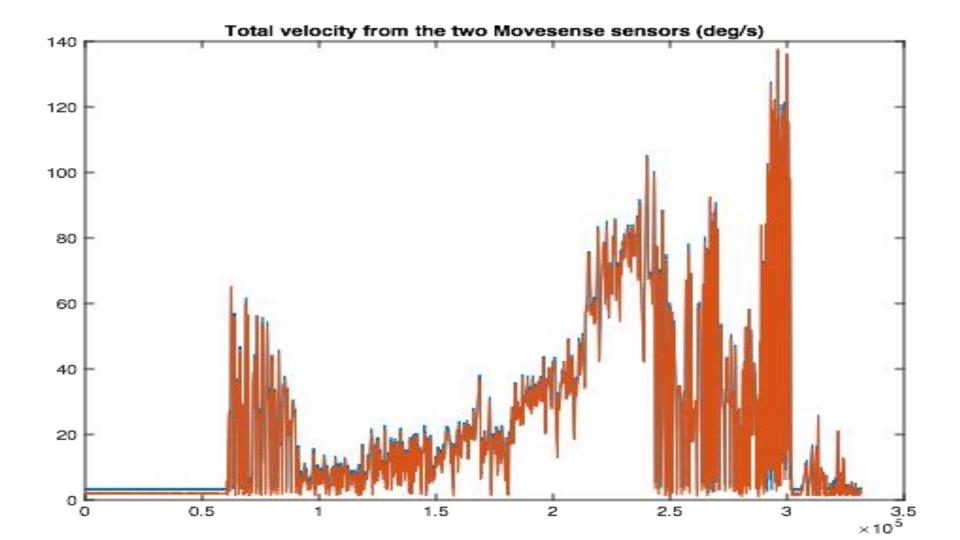


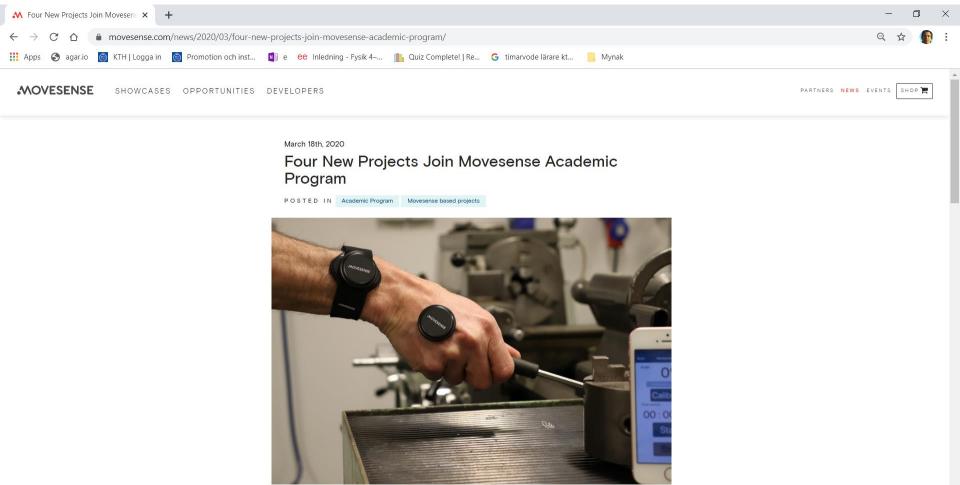




Felipe Chinarro Thesis work



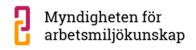




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ASSESSING ARM ELEVATION AT WORK WITH TECHNICAL SYSTEMS

PEROSH Joint Research Project

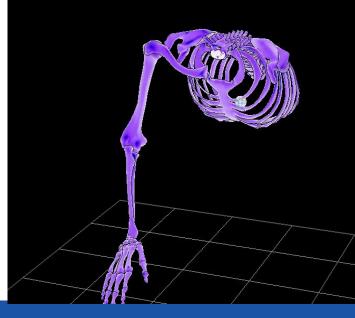
Recommendations for procedures to measure occupational physical activity and workload



Conclusion

- Use systematic methods.
- There are several observational methods for repetitive work
- With practical inexpensive inclinometers and applications in for IPhones you can obtain e.g. arm inclination – of research quality.
- We need more research on criteria for acceptable ranges (of different parameters).
- It is difficult to attract work health practitioners to start measure as a compliment to observations, the methods need to be uncomplicated, time efficient, and show useful results.

Thank you!



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